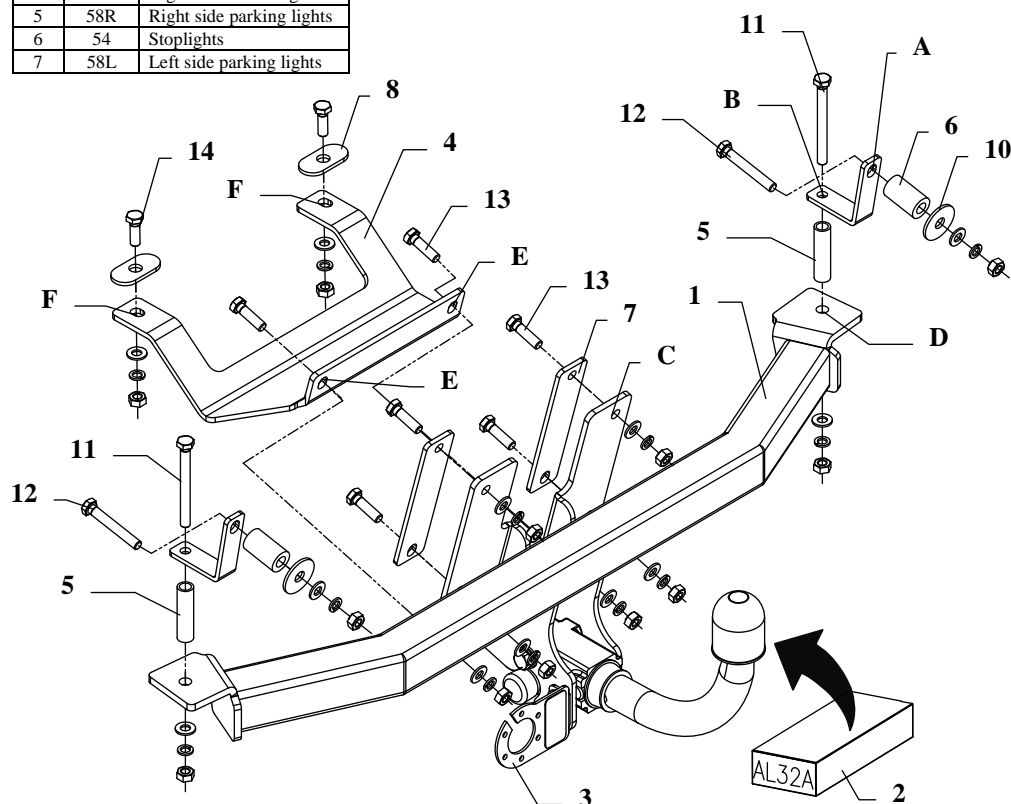


Clamp mark in acc. with		Cables joining
ISO	PN	
1	L	Left directional lights
2	+	Rear fog lights
3	31	Ground
4	R	Right directional lights
5	58R	Right side parking lights
6	54	Stoplights
7	58L	Left side parking lights

ITTING INSTRUCTION



This towing hitch is designed to assembly in following car:
ALFA ROMEO 146, 5 doors, produced since 1995 till 2001, catalogue
no. **AL32A** and is prepared to tow trailers max total weight **1300 kg** and
max vertical load **75 kg**.

From manufacturer

Thank you for buying our product. Their reliability has been confirmed in
many tests. Reliability of towing hitch depends also on correct assembly and
correct exploitation. For this reasons we kindly ask to read carefully this
instruction and apply to hints.

The towing hitch should be install in points described by a car producer.

The instruction of the assembly

1. Disassemble a spare wheel, carpet, rear panel cover and side carpets.
2. In rear panel (inside), under sound proof layer are four factory marked
points. Find them and drill holes $\varnothing 10,5$ mm.
3. From below the car (in left and right chassis member) are holes $\varnothing 18$ mm.
Through this holes drill another holes to trunk interior using bit $\varnothing 10,5$ mm
(make very carefully).
4. To made holes put angle fish-plates (pos. 9), and next through hole (pos.
A) in angle fish-plate (pos. 9) mark point on rear panel. In this point drill
hole $\varnothing 25$ mm. In made holes slip distance sleeves $\varnothing 25 \times \varnothing 15 \times 43$ mm (pos. 6)
and put angle fish-plate (pos. 9) again. Put bolt M10x100mm (pos. 11)
through hole (pos. B) and through hole (pos. A) bolt M10x70mm (pos. 12).
Fix loosely with distance sleeve (pos. 6) as shown in the drawing.
5. Put the main bar of towing hitch (pos. 1) between bumper and rear panel,
fix through hole (pos. C) and fish plates (pos. 7) using bolts M10x35mm
(pos. 13). Through holes (pos. D) slip distance sleeves $\varnothing 17 \times 2,35$ mm,
L=64mm (pos. 5) below the car. Fix with bolts M10x100mm (pos. 11).
6. To the main bar of towing hitch (pos. 1), through hole (pos. E) fix bracket
(pos. 4) using bolts M10x35mm (pos. 13), next through holes (pos. F) drill
to trunk interior holes using bit $\varnothing 10,5$ mm and fix all using bolts
M10x30mm (pos. 14) -use washers (pos. 8).
7. Fix body of the automat and the socket plate (pos. 3) according to supplied
instruction.
8. Tighten all bolts according to the torque shown in the table.
9. Connect electric wires of 7-poles socket according to the instruction of the
car. (Recommend to make at authorized service station)
10. Complete paint layer damaged during installation.

Torque settings for nuts and bolts (8,8):

M6 - 11 Nm	M8 - 25 Nm	M10 - 50 Nm
M12 - 87 Nm	M14 - 138 Nm	M16 - 210 Nm

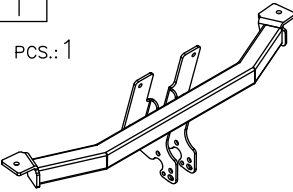

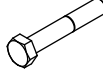
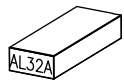


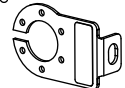


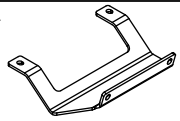





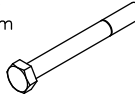

NOTE

After install the towing hitch you should get adequate note in registration book
(at authorised service station).The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km of exploitation check all bolts. The ball of towing hitch must be
always kept clear and conserve with a grease.

Towing hitch accessories:

Pos. 1	Main bar 	Pos. 6	Distance sleeve ø25xø15mm L=43mm 	Pos. 12	Bolt 8,8 B M10x70mm 
PCS.: 1		PCS.: 2		PCS.: 2	
Pos. 2	Tow ball 	Pos. 7	Fish-plate 180x40x5mm 	Pos. 13	Bolt 8,8 B M10x35mm 
PCS.: 1		PCS.: 2		PCS.: 6	
Pos. 3	Socket plate 	Pos. 8	Ovate washer 60x30x4mm 	Pos. 14	Bolt 8,8 B M10x30mm 
PCS.: 1		PCS.: 2		PCS.: 2	
Pos. 4	Bracket 	Pos. 9	Angle fish-plate 86x83x25mm 	Pos. 15	Nut 8 B M10 
PCS.: 1		PCS.: 2		PCS.: 12	
Pos. 5	Distance sleeve ø17.2x2.35mm L=64mm 	Pos. 10	Washer ø30xø10,5x2,5mm 	Pos. 16	Plain washer ø10mm 
PCS.: 2		PCS.: 2		PCS.: 12	
Pos. 11	Bolt 8,8 B M10x100mm 	Pos. 17	Spring washer ø10mm 		
PCS.: 2		PCS.: 12			



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Towing hitch (without electrical set)

Class: **A50-X** Cat. no. **AL32A**

Designed for:

Manufacturer: **ALFA ROMEO**

Model: **146**

Type: **5 doors**

produced since 1995 till 2001

Technical data:

D-value: 7,80 kg

maximum trailer weight: **1300 kg**

maximum vertical cup load: **75 kg**

Approval number according to Directive 94/20/EC: e20*94/20*0336*00

Foreword

This towing hitch is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the areas of the matting surfaces of the towing hitch. The vehicle manufacturer's specifications regarding trailer load and max. vertical cup mass are decisive for driving whereat values for the towing hitch cannot be exceeded.

D-value formula:

$$\frac{\text{Max trailer weight [kg]} \times \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \text{Max vehicle weight [kg]}} \times \frac{9,81}{1000} = D \text{ [kN]}$$